






# Torque & Interchangeability

Hex Size Inch	Torque Capacity**				Screw Interchangeability				
	Bondhus Straight Hex		Bondhus Ball End Tip						
	in-lb	Nm	in-lb	Nm					
.050	7.9	0.892	3	0.339	0	1, 2	1, 2	3, 4	—
1/16	15.9	1.796	7	0.0791	1	3, 4	3, 4	5, 6	—
5/64	34	3.842	13	1.469	2, 3	5, 6	5, 6	8	—
3/32	51	5.763	24	2.712	4, 5	8	8	10	—
7/64	84	9.492	39	4.407	6	10	—	—	—
1/8	129	14.57	57	6.441	—	—	10	1/4	1/4
9/64	185	20.90	86	9.718	8	1/4	—	—	—
5/32	265	29.94	127	14.35	10	5/16	1/4	5/16	5/16
3/16	431	48.7	189	21.35	1/4	3/8	5/16	3/8	3/8
7/32	673	76.04	318	35.93	—	7/16	3/8	7/16	—
1/4	950	107.3	482	54.44	5/16	1/2	—	1/2	1/2
5/16	2022	228.4	888	100.3	3/8	5/8	1/2	5/8	5/8
3/8	3005	339.5	14.88	168.1	7/16, 1/2	—	5/8	3/4	3/4
7/16	4047	457.3	1661	187.7	9/16	3/4	—	7/8	—
1/2	6033	681.7	2451	277.0	5/8	—	—	7/8	1
9/16	8605	972.2	3459	390.8	—	—	—	1, 1-1/8	—
5/8	11819	1335.4	4711	532.3	3/4	—	—	1-1/4, 1-3/8	1-1/4
3/4	20424	2307.6	8052	909.8	7/8, 1	—	—	1-1/2	—
Hex Size Metric	in-lb	Nm	in-lb	Nm					
1.27	7.9	.892	3	0.339	1.4	—	—	2.5	—
1.5	13.1	1.480	5	.565	1.6, 2	—	—	3	—
2	33	3.729	13	1.469	2.5	3	3	4	—
2.5	63	7.119	33	3.729	3	1.469	2.5	5	—
3	106	11.97	52	5.876	4	5	5	6	5
3.5	143	16.13	70	7.910	—	—	—	—	—
4	264	29.83	131	14.8	5	6	6	8	6
4.5	305	34.50	147	16.6	—	—	—	—	—
5	483	54.57	247	27.91	6	8	8	10	8
5.5	559	63.24	270	30.5	—	—	—	—	—
6	855	96.61	396	44.74	8	10	10	12	10
7	1090.8	123.2	549	62.1	—	—	—	—	—
8	1861	210.2	989	111.7	10	12	12	14, 16	12
9	2326	262.8	1132	128.0	—	—	—	—	—
10	3563	402.6	1591	179.7	12	14, 16	14, 16	18, 20	16
12	5103	576.6	2022	228.5	14	18, 20	18, 20	22, 24	20
14	8081	913.0	3215	363.5	16, 18	22, 24	22, 24	—	—
17	14507	1639.1	5694	643.3	20, 22	—	—	—	—
19	20285	2291.9	8052	909.8	24, 27	—	—	—	—
TORX® Size	Bondhus Straight TORX®								
	in-lb	Nm	in-lb	Nm					
T5	3.8	0.4	—	—	—	—	—	3	—
T6	6.6	0.7	4	0.45	—	2	—	4	—
T7	12	1.4	9	1.0	—	3	2	5, 6	—
T8	20	2.3	16	1.8	—	4	3	8	—
T9	25	2.8	19	2.1	—	5	4	—	—
T10	33	3.7	25	2.8	4, 5	6	5	10, 12	—
T15	57	6.4	41	4.6	6	8	6	—	—
T20	93	10.5	61	6.9	—	10	8	1/4	—
T25	140	15.8	85	9.6	8	12	10	—	—
T27	199	22.5	96	10.8	10, 12	1/4	12	5/16	—
T30	276	31.2	110	12.4	1/4	—	1/4	3/8	—
T40	480	54.2	363	41.0	—	5/16, 3/8	—	7/16	—
T45	763	86.2	409	46.2	5/16	—	3/8	1/2	—
T50	1171	132.3	440	49.7	3/8	7/16	7/16	—	—
T55	1931	218.2	799	90.3	7/16, 1/2	1/2	1/2	—	—

\*\*Minimum torque capacities Bondhus tools generate without breakage.  
Other manufacturer's tools may break with considerably less torque.